

ADVENT
TOOL & MANUFACTURING INC.

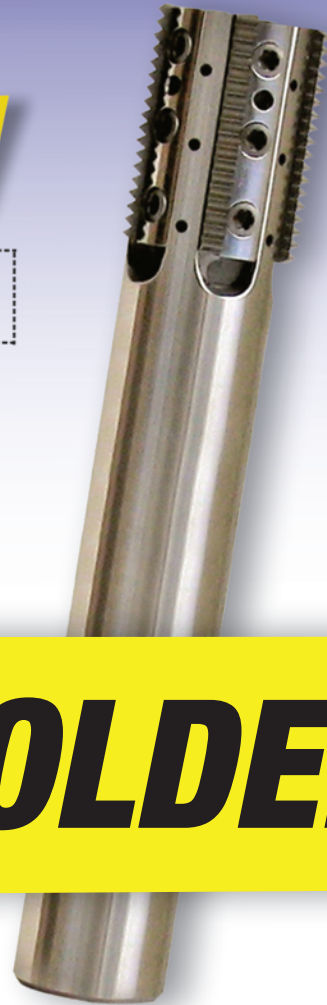
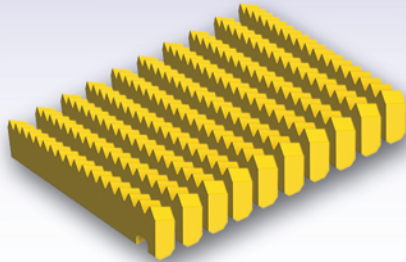
800-847-3234

Limited Time Offer..

PROMO CODE

FREE2024

Limit 2 Per customer



**BUY 10 Inserts
GET**



HOLDER

**Buy 10 UN Thread Mill or NPT Inserts
and get the holder Free !**



Must ship **DIRECT** to your customer for authorization (No Warehouses)

Up to 6" Length

| | |
|---------------------|---------------------------------|
| 15-TA-01-F5 | Value Savings = \$613.02 |
| 125-TA-78-F3 | Value Savings = \$490.62 |
| 125-TA-01-F3 | Value Savings = \$490.62 |
| 01-TA-78-F3 | Value Savings = \$490.62 |

REPLACEABLE INSERT THREAD MILLS STANDARD SIZE - MULTI-FLUTE



| Part Number | Cutter Diameter (d) | | | Insert Size | Length of Cut (l) | Number of Flutes | Tool Length (L) | Shank Diameter (D) |
|---|---------------------|----------------------------------|----------------|-------------|-------------------|------------------|--------------------------------------|--------------------|
| | .250 | 38A & 38B Insert Heights .310 | N/A | | | | | |
| 12-TA-34NPT* | N/A | .690 (17.53) | N/A | 38A | 1.0 (25) | 1 | 4.0 (102) | 0.750 |
| 34-TA-34 | .625 (15.88) | .745 (18.92) | N/A | 38A | 1.0 (25) | 1 | 4.0 (102) | 0.750 |
| 78-TA-34 | .750 (19.05) | .870 (22.10) | N/A | 38B | 1.5 (38) | 1 | 4.5 (114) | 0.750 |
| 78-TA-05-F2 | .700 (17.78) | .820 (20.83) | N/A | 38A | 1.0 (25) | 2 | 4.0 (102) | 0.500 |
| 01-TA-34-F2 01-TA-34-F2-6 | .750 (19.05) | .870 (22.10) | N/A | 38A | 1.0 (25) | 2 | 4.0 (102) 6.0 (152) | 0.750 |
| 01-TA-78-F3 01-TA-78-F3-6 01-TA-78-F3-9 01-TA-01 | .844 (21.244) | .964 (24.49) | N/A | 38B | 1.5 (38) | 3 | 4.0 (102) 6.0 (152) 9.0 (229) | 0.875 |
| 01-TA-01-F3 01-TA-01-F3-6 01-TA-01-F3-9 | | | N/A | 38B | | 3 | 4.0 (102) 6.0 (152) 9.0 (229) | 1.000 |
| 410A Insert Heights | | | | | | | | |
| | .310 | .375 | .408 | | | | | |
| 125-TA-78-F3 125-TA-78-F3-6 125-TA-78-F3-9 | .970 (24.64) | 1.100 (27.94) | 1.166 (29.62) | 410A | 1.5 (38) | 3 | 4.25 (108) 6.0 (152) 9.0 (229) | 0.875 |
| 125-TA-01 | | | | | | 1 | 4.25 (108) | 1.000 |
| 125-TA-01-F3 125-TA-01-F3-6 125-TA-01-F3-9 | 1.180 (29.97) | 1.310 (33.27) | 1.376 (34.95) | 410A | 1.5 (38) | 3 | 4.25 (108) 6.0 (152) 9.0 (229) | 1.000 |
| 138-TA-01-F4 | | | | | | 4 | 4.5 (114) | 1.000 |
| 138-TA-125-F4-7 138-TA-125-F4-9 | 4 | 7.0 (178) 9.0 (229) | 1.250 | | | | | |
| 15-TA-01-F5 15-TA-01-F5-6 15-TA-01-F5-9 | 1.220 (30.99) | 1.350 (34.29) | 1.416 (35.97) | 410A | 1.5 (38) | 5 | 6.0 (152) 9.0 (229) | |
| 175-TA-125-F5 175-TA-125-F5-6 175-TA-125-F5-9 | 1.470 (37.34) | 1.600 (40.64) | 1.666 (42.32) | 410A | 1.5 (38) | 5 | 4.5 (114) 6.0 (152) 9.0 (229) | 1.250 |
| 20-TA-125-F6 20-TA-125-F6-6 20-TA-125-F6-9 | 1.720 (43.69) | 1.850 (46.99) | 1.916 (48.87) | 410A | 1.5 (38) | 6 | 5.0 (127) 6.0 (152) 9.0 (229) | 1.250 |
| 25-TA-125-F8 25-TA-125-F8-9 | 2.120 (53.85) | 2.250 (57.15) | 2.316 (58.83) | 410A | 1.5 (38) | 8 | 5.0 (127) 9.0 (229) | 1.250 |
| 30-TA-150-F12 30-TA-150-F12-9 | 2.620 (66.55) | 2.750 (69.85) | 2.816 (71.53) | 410A | 1.5 (38) | 12 | 6.0 (152) 9.0 (229) | 1.500 |
| 35-TA-150-F14 35-TA-150-F14-9 | 3.120 (79.25) | 3.250 (82.55) | 3.316 (84.23) | 410A | 1.5 (38) | 14 | 6.0 (152) 9.0 (229) | 1.500 |
| 40-TA-200-F16 40-TA-200-F16-12 | 3.620 (91.95) | 3.750 (95.25) | 3.816 (96.93) | 410A | 1.5 (38) | 16 | 7.0 (178) 12.0 (305) | 2.000 |
| 50-TA-200-F20 50-TA-200-F20-12 | 4.620 (117.35) | 4.750 (120.65) | 4.816 (122.33) | 410A | 1.5 (38) | 20 | 9.0 (229) 12.0 (305) | 2.000 |
| 60-TA-200-F24 | 5.595 (142.11) | 5.725 (145.42) | 5.791 (147.09) | 410A | 1.5 (38) | 24 | 11.0 (279) | 2.000 |

Dimensions in Inches (mm)

- Through Coolant
- Hardened and CNC Ground
- Standard Weldon Shanks
- Additional Options
- High Pressure (HP)
- Shank Without Weldon



"X" at the end of part number. Check for availability